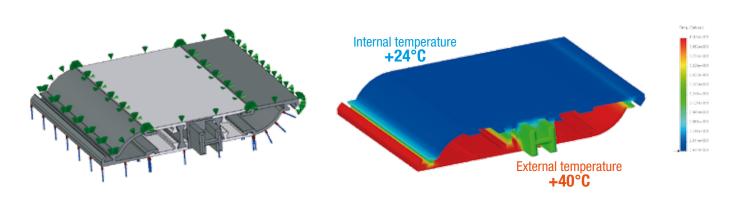
CLASS 2 damper with thermal break blades



Built with the same components of the standard frame, it introduces a blade profile with thermal break to improve the total power efficiency. Blade PS100TT-00 enables a reduction of the thermal exchange on 90% of the surface, maintaining the same assembly system for the damper. This profile, which has the same sizes as the PS10000000 blade profile, includes a thermal break aluminium profile assembled with two PA 6.6 profiles.

The special coupling system between the elements of the blade preclude the possibility of realase both in the cutting phase that during the use of the damper. Hence no special precautions is needed with respect to the current procedure for assembly of other APS Arosio's dampers.

The gaskets, specifically designed for the blade profiles of APS Arosio dampers, resist a large temperature range. Its particular design assures a better anchoring system: gaskets can in fact be assembled to the profile both by clicking or sliding it into place, thus making the replacement procedure very easy.

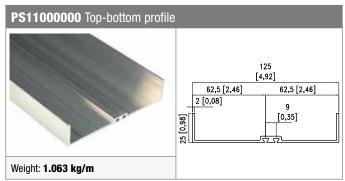


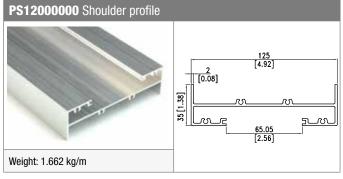


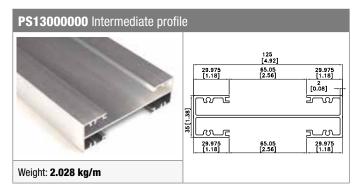
Aluminium profiles

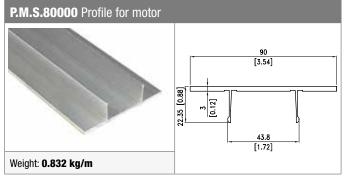
TECHNICAL DATA	
Max profile lenght	6000 mm / 234"
Material	EN AW 6060
Finish	Natural / Painted / Oxidized
Treatment	T6
Color	RAL





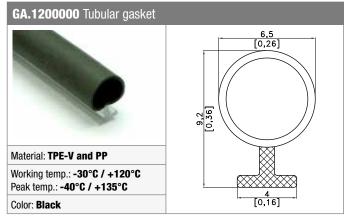




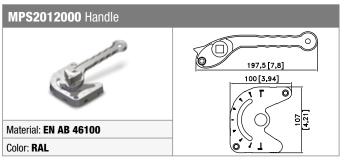


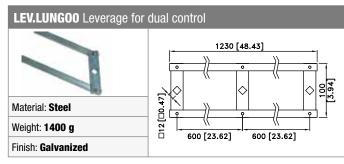
Gaskets

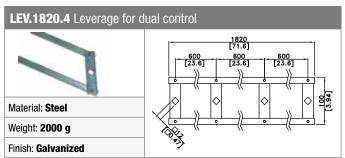


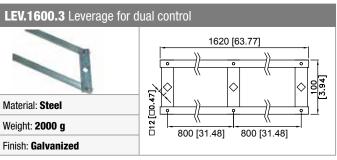


Accessories

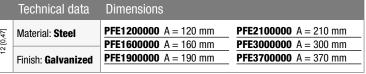




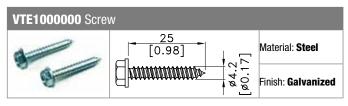


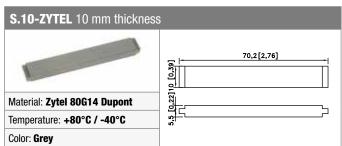


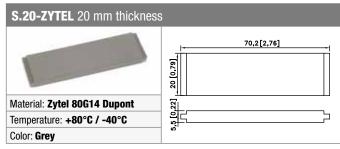


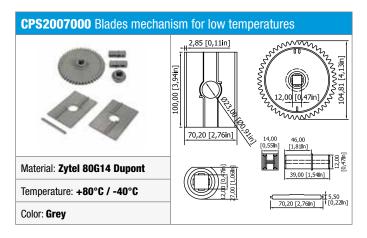








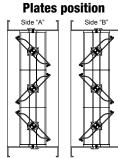


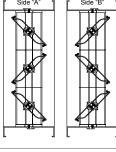


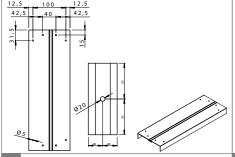
Assembly Instructions

Cutting table		
Blade profile PS100TT-00	= X - 2.5 mm	
D/	= X + 70 mm [1 light]	
Base/cover profile PS11000000	= X1 + X2 + 105 mm [2 lights]	
7311000000	= X1 + X2 + X3 + 140 mm [3 lights]	
Shoulder profile	= no. of blades x 100 mm	
PS12000000	+ 10 mm + tolerance	

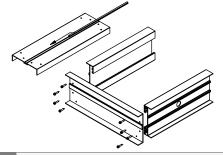
Tolerance			
from	to	tolerance	
< 210 mm / 8.27'	< 610 mm / 23.02'	1 mm / 0.039'	
< 610 mm / 23.02'	< 1410 mm / 55.51'	1.5 mm / 0.059'	
< 1410 mm / 55.51'	< 2210 mm / 87'	2 mm / 0.078'	
< 2210 mm / 87'		2.5 mm / 0.098'	



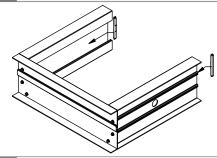




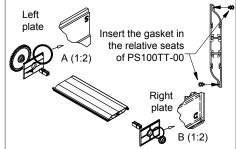
Cut the profiles following the above table. Set out the holes on profiles PS100TT-00 and on profile PS12000000 control pin side



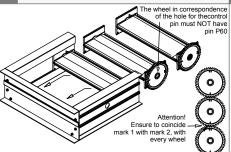
Insert the gasket in the relative seat of PS11000000 and fix profiles PS12000000



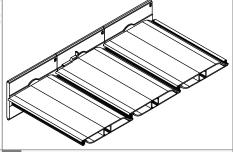
Insert the thicknesses S.06-ZYTEL in the seats of



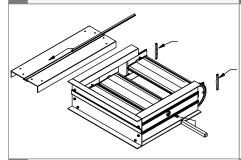
Assemble blades PS100TT-00



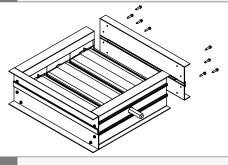
Insert the assembled blades in the seats of PS12000000



Insert the blades PS100TT-00 alternating the RH and LH plates

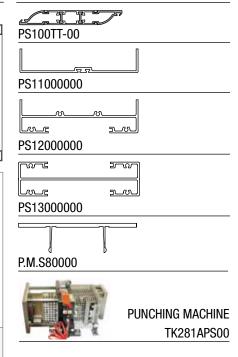


Insert the control pin to fix the blade, place the thicknesses above the last blade and insert gasket

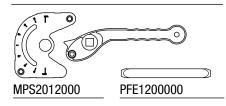


Complete assembly by fixing PS11000000

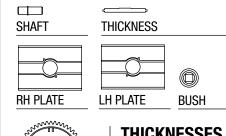
Aluminium profiles



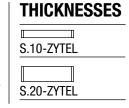
Handle and shaft



CPS2007000







Gaskets

Screw



Leverages and shaft

